



Printed Pages : 3

TME – 404

(Following Paper ID and Roll No. to be filled in your Answer Book)

PAPER ID : 4082

Roll No.

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B. Tech.**(SEM. IV) EXAMINATION, 2008-09****MEASUREMENT, METROLOGY & CONTROL***Time : 3 Hours]**[Total Marks : 100*

Note : Attempt all questions. Each question carries **equal** marks.

1 Attempt any **two** parts of the following : **10**

- (a) What is measurement ? Why make measurements?
Explain the operational description of a measurement system giving generalised input - output configuration.
- (b) Define the following static calibration characteristics:
- (i) Linearity
 - (ii) Static sensitivity
 - (iii) Repeatability
 - (iv) Hysteresis-threshold
 - (v) Readability and span.
- (c) Define the word 'Transducer' . What do you understand by active and passive transducers? Give examples and explain their relative merits and demirts.

2 Attempt any **two** parts of the following. **10**

- (a) Explain the working of a stroboscope with the help of neat diagram.

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- (b) Explain the temperature compensation and cancellation techniques in resistive type strain gauges. 10
- (c) Explain in brief the working of bimetallic thermometer and pyrometer with the help of line diagrams.
- 3 Answer any **four** parts of the following:
- (a) Distinguish between line measurement and end measurement. 5
- (b) Explain the following standardization techniques: 5
- (i) Quality specification for measuring tools and equipment, and
- (ii) Environmental standard in measurement.
- (c) Explain why the sine bar is not preferred for greater angles than 45° . How will you use it for angles greater than 45° ? 5
- (d) Discuss in brief working of the Johon & Son's Micrometer. 5
- (e) Give the classification of 'Plain Gauges' and explain the working of any one of them. 5
- (f) Explain in brief the Taylor's principle of a gauge design. 5
- 4 Attempt any **four** parts of the following:
- (a) Write the the names of various methods available for straightness and describe one of them in brief. 5
- (b) In what type of work, the flatness is checked by liquid method? Explain the underlying principle. 5
- (c) Explain the basic difference between flatness interferometer and length interferometer. 5



- (d) Name the three most important dimensions of a vee thread which control the fitting of threads. Show in a sketch all the dimensions which are necessary to completely define thread.
- (e) Name and define the various elements of a spur gear which are checked for the correct functioning of a gear.
- (f) Define the term 'primary texture' and 'secondary texture'. What is the dividing wavelength between the two?

5 Attempt any **two** parts of the following :

- (a) List the major advantages and disadvantages of open loop control system. **10**
- (b) (i) Find the poles of the following $F(s)$ **2×5**

$$F(s) = \frac{1}{1 - e^{-s}}$$

- (ii) Find the Laplace transform of $f(t)$ defined by
- $$f(t) = 0 \text{ for } t < 0$$
- $$= t e^{-3t} \text{ for } t \geq 0$$

- (c) List the major applications of Pneumatic controllers and compare between pneumatic system and hydraulic system. **10**
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